



**No title available****Publication number:** JP51101084 (A)**Publication date:** 1976-09-07**Inventor(s):** YAMAKAWA IWAO; YAMAKAWA YUTAKA**Applicant(s):** YAMAKAWA IWAO; YAMAKAWA YUTAKA**Classification:**

- international: *B29C65/00; B29C45/00; B29C51/00; B29C51/10; B29C51/18; B29C51/34; B29C51/40; B29C61/00; B29D22/00; B29D31/00; B29C65/00; B29C45/00; B29C51/00; B29C51/10; B29C51/18; B29C51/30; B29C61/00; B29D22/00; B29D31/00; (IPC1-7): B29C17/04; B29D31/00*

- European:

**Application number:** JP19750026381 19750304**Priority number(s):** JP19750026381 19750304**Also published as:** JP55014726 (B) JP1025133 (C)Abstract not available for **JP 51101084 (A)**

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**Concise Summary of Relevant Portions of JP51101084:**

This invention relates to a method for forming hollow bodies that includes providing a softened sheet 1 heated from the upper side and the lower side that is vacuumed on a die on which an auxiliary board 15 is mounted to fit into a softened sheet 1. A pair of half-sections of a product, one half section of which brim portions are cut on outer edges and another half section of which brim portions are cut on inner edges, compose a hollow product by combination.